

Reference Standard: EN 14411: 2012 Ceramic Floor and Wall Tiles: Definitions, Classification,

Characteristics and Marking

Product Type: Dry Pressed: Group Bla UGL

Reference: Full Body Porcelain Tiles Natural COL.TERRAZZO RECT.

Use: Internal and External Wall and Floor Tiles

TEST METHODS	STANDARD AND TE	DECLARED VALUES	
Length and Width		± 0,5%	± 0,2%
Deviation of mean thickness from manufacturing thickness		± 5%	± 5%
Straightness of the edges	ISO 10545-2	± 0,5%	± 0,3%
Orthogonality		± 0,6%	± 0,3%
Surface Flatness		± 0,5%	± 0,3%
Surface quality (% defect free)		≥ 95%	Compliant
Water Absorption	ISO 10545-3	< 0,5%	< 0,05%
Bending Strength (N)			
Thickness ≥ 7,5 mm	ISO 10545-4	≥ 1300	> 2000
Thickness < 7,5 mm		> 700	> 1500
Rupture Modulus (N/mm²)		> 35	> 45
Resistance to deep abrasion (removed Volume/mm³)	ISO 10545-6	< 175	< 160
Resistance to deep abrasion (Glazed)	ISO 10545-7	Not applicable	Not applicable
Coefficient of Linear Thermal expansion (with atmospheric temperature up to 100 °C)	ISO 10545-8	Test method availal	ole ≤ 8,0x10 ⁻⁶ / °C
Resistance to Thermal shock	ISO 10545-9	Required	Resistant
Cracking resistance (Glazed)	ISO 10545-11	Not applicable	Not applicable
Resistant to frost	ISO 10545-12	* Required	Without visible defects
Resistance to Acids and high concentrations Bases		The producer declares the	Test available
Resistance to Acids and low concentrations Bases	ISO 10545-13	classification	Class ULA
Resistance to household chemicals ans swimming pool water additives		Mín. Class UB	Class UA
Resistance to staining	ISO 10545-14	Test method availal	ole Min. Class 4
Antislip Resistance	DIN 51130	Máx. R13	R10
Antislip Resistance	DIN 51097	Máx. C	A
Antislip Resistance	EN 13036-4	Test method availal	ole Test available
Resistance to heavy shock	UPEC CSTB 3755	UPEC Level 0 to 5	Level 3
Reaction to fire	Decision 96/603/CE	A1 _{FL}	Class A1 _{FL}

^{*}Technical specifications are only valid for the products classified as 1st choice.